

# Ownership

Collinsville Open Cut is a wholly owned subsidiary of Glencore.

Glencore Coal Assets Australia (GCAA) is part of the broader Glencore group, one of the world's largest global diversified natural resource companies.



#### Collinsville Open Cut

Collinsville Coal is an open cut coal mine with associated coal handling and processing infrastructure that produces steaming coal products for both overseas and domestic markets.

Collinsville Coal currently are equipped with:

- · 1 Dragline
- 2 Excavators
- Fleet of 777 and 793 trucks
- Ancillary equipment to support plant (eg. water trucks, graders, dozers and loaders)



in the northern part of Queensland's Bowen basin, approximately 80 kilometres south-west of Bowen



# **Environmental Management**

The Mine has seen the evolution of mining practices from pit ponies to dragline operations over 100 years of operation. Throughout the history of mining in the Collinsville Coal Fields, a variety of processes and practices have been undertaken. Environmental Management is focused on addressing environmental legacies that have been left as a result of 100 years of mining. We implement effective land and water management to address potential issues with acid mine drainage and spontaneous combustion through:

- · Appropriate material dumping, capping and remediation strategies to seal acidic/pyritic material from air and water.
- · Appropriate landform design and development and drainage for the mine life to reduce water ingress through acidic material.
- · Active water treatment of existing acidic water stores.

# Collinsville Community

Annual spend is approximately \$200,000 in the following partnerships:

- The Collinsville Youth Sports program HPE Teacher
- · Support of Collinsville Connect Telecentre's program to provide computer and internet access for the general community.
- Support of Royal Far West, Greater Whitsunday Communities and CQ Rescue.
- · Local community fund support which includes local rodeos and events, tourism projects, schools and sports.
- · Little Diggers Childcare.



#### **Achievements**

Re-start of Collinsville Open Cut mine during 2014 under Glencore management.

Belmore, mined by open cut methods in the early 2000's, was rehabilitated in 2004 to a grazing land use.

Collinsville achieved sign-off from Queensland Government's Department of Environment & Science in 2020 for rehabilitation of the former Belmore mining area (100ha).

In late 2020, Collinsville transitioned back into producing coking coal, while still producing a secondary thermal product. In January 2021, Collinsville's first coking coal sale since 2013 was successfully produced and loaded.

Collinsville also installed a Meteorological Temperature Profiler to assist with air quality management.

Collinsville was recognised as a potential coalfield as early as 1866.

In 1952, MIM acquired an interest and gained a controlling interest in 1972 merging private and state owned mines.

Xstrata Coal (now Glencore) acquired MIM in 2003.

Collinsville celebrates 100 years of mining.

After successful mining trials, first underground mining began in 1919.

The mine moved from underground to open cut operations progressively from the 1950s with large-scale open cut operations occurring in 1983 and the last underground mine completing operations in 1997.

Glencore commenced operations of Collinsville Open Cut as owner operator after 17 years of contract management by Thiess.