



Cracow operation

Consistent and reliable producer since 2004



A\$1,272/oz



80,983oz

www.evolutionmining.com.au

Evolution Mining is a leading, growth focused Australian gold company. In FY19 Evolution produced 756,001 ounces of gold at an AISC of A\$924 per ounce to reach eight consecutive years of achieving production guidance. Evolution has guided FY20 Group gold production of around 725,000 ounces at an All-in sustaining cost of A\$940 – A\$990 per ounce of gold.

The Cracow operation is a consistent and reliable gold operation. The operation is forecast to produce between 82,500oz and 87,500oz in FY20 at an AISC of A\$1,200 - A\$1,250/oz gold.

Location: 500km north west of Brisbane, Queensland

Producing: Gold, silver

Management: Owner operator

Site management: Jason Floyd - General Manager

Mine Site contact number: +61 7 4993 7900

Evolution has owned and operated Cracow since November 2011 and has a current mine life to 2023. Cracow also has a long track record for replacing mining depletion and maintaining a three to five year mine life.

Cracow continued to perform well in FY19 with total gold production of 80,983oz within the 80,000 – 85,000oz guidance range. AISC of A\$1,272/oz was also in line with guidance of A\$1,250 – A\$1,300/oz. Full year net mine cash flow was A\$36.1 million.

Cracow continues to drive effectiveness and productivity through innovation with examples including moving to narrower underground stoping, automated water management in the grinding circuit, vulcanised rubber rotor installation on the high intensity grinding mill and tele-remoting from the surface.

➔ FY19 performance

■ Net mine cash flow -
A\$36M

■ Operating mine cash
flow -
A\$62M

■ Current mine life to
FY23

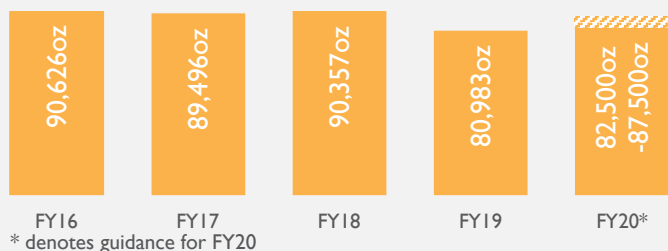
Processed grade -
4.80g/t Au

■ EBITDA margin -
43%

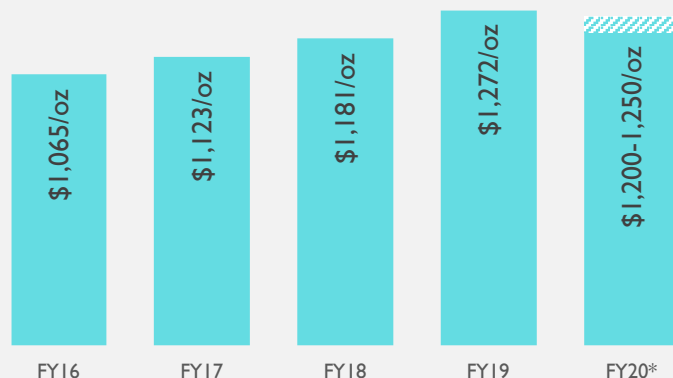
STRONG HISTORY OF RESERVE

Snapshot

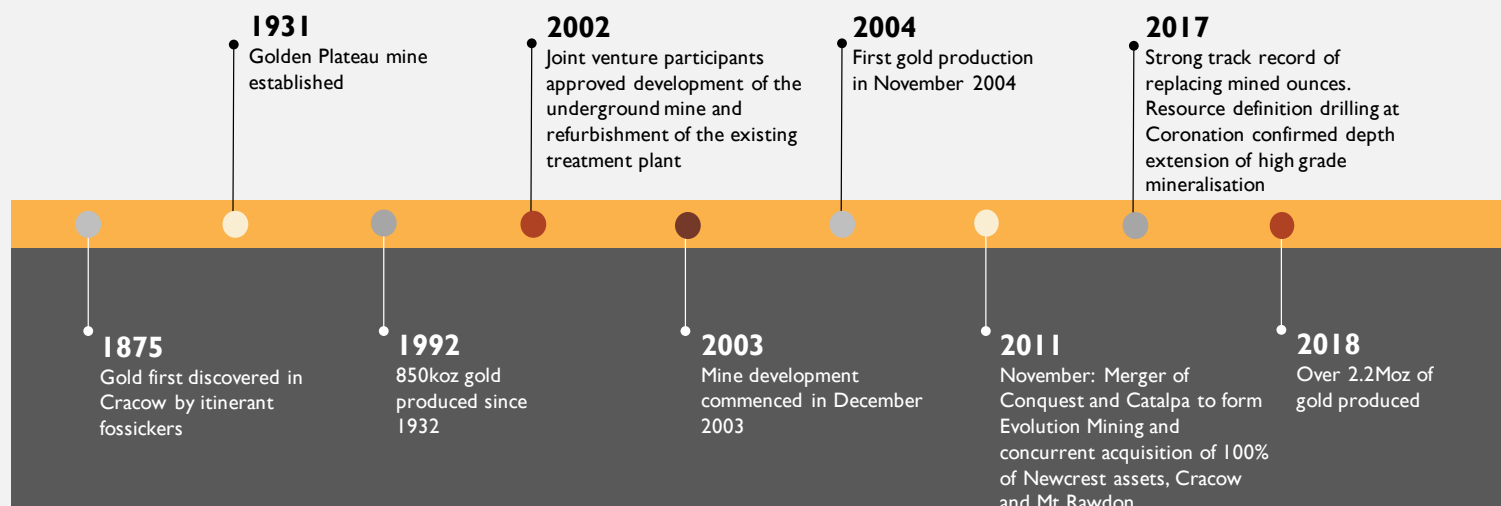
Gold production (oz)



AISC (A\$/oz)



History - Cracow Evolution



Geology

Geology - Gold mineralisation is hosted in steeply dipping low sulphidation epithermal veins. These veins are found as discrete lodes (often with associated stockwork veining), composed of varying percentages of quartz, carbonate and adularia. Mineralisation has been defined in sixteen separate deposits. Mining of the Kilkenny, Coronation, Griffin, Denmead, Baz, Killarney, Imperial and Sterling Lodes is currently being undertaken, which average between 1 – 5m in width.



Core from Cracow operation

REPLACEMENT

Mineral Resources (Dec 19)



Ore Reserves (Dec 19)



(1) See our website for further details of Cracow's Mineral Resources and Ore Reserves

Mining

Underground mining is by owner-miner. Multiple underground orebodies are accessed by a singular decline to surface employing truck haulage for materials ore handling to the ROM. Current mining production activities have extended to a depth of 860m below surface. The typical mining method employed is modified avoca, although multiple mining methods such as uphole retreat, open stoping, flat backing and benching are also employed. Stope voids are backfilled either with unconsolidated waste from development activities or cemented rock fill (CRF) - waste rock mixed with cement to create a cemented fill material that can be later exposed in the extraction of economic ore abutting the CRF material.

| | |
|---|---|
| Mining method/s: | Modified avoca, uphole retreat, benching, open stoping with post uncemented and cemented rockfill |
| Access: | 5.2m x 5.8m decline; 1:7 average gradient; 500-600m per month of development; - currently five main ore sources accessed through one portal |
| Ore mined: | 550-560kt per annum |
| Ore milled: | 550-560kt per annum |
| Mining contractor: | Owner-miner |
| Underground work roster: | 12 hour shifts; 8 on 6 off; 7 on 7 off; 4 panels |
| Underground mine trucks: | 3 x Atlas Copco MT6020, 1 x Atlas Copco MT65 |
| Underground loaders: | 2 x Caterpillar Elphinstone 2900G, 2 x Caterpillar Elphinstone 1700G |
| Typical cycle times (trucks/loaders): | 80 minutes |
| Development drills: | 2 x Sandvik Tamrock DD421-60C twin boom jumbos, |
| Production drills: | 1 x Atlas Copco 1257, 1 x Atlas Copco SD7 |
| Strata/ground control: | Primary support is galvanised splitsets + mesh (orebody development), secondary support is grouted twin strand cables unplated |
| Scaling equipment/ancillary equipment: | 1 x Caterpillar 924K, 1 x Caterpillar TH447, 1 x Caterpillar IT62, 1 x Toro 50 agi-conversion, 1 x Jacon Maxi-jet, 1 x Caterpillar 12H, 1 x Getman chargeup, 1 x Normet chargeup, 1 x Normet fuel truck, 1 x AD45 water truck |
| Explosives: | Orica ANFO, Orica 50:50, Dyno Nobel LP dets (development), Orica iKon electronic dets (stoping) (development) |
| Remote/teleremote control equipment: | RCT teleremote systems on UG loaders with guidance |
| Underground communications and reporting products/systems: | VHFleaky feeder radio, automatic and manual reporting and fibreoptic backbone WIFI |
| Mine planning software: | Deswik, MineCAD, EPS, Surpac |
| Provider of safety refuge chambers: | MineARC |



LEADING INNOVATION

Strong history of reserve replacement

Consistent operational performance

Three year average net mine cash flow ~A\$40M

Current mine life to 2023

Exciting exploration potential

Motivated team unlocking value through innovation



Processing

The Cracow processing plant consists of a three-stage crushing circuit, primary and secondary ball milling, pre-leach thickening, fine grinding and conventional cyanidation leaching (CIP). The doré gold bars produced from the plant are then sold to the ABC Refinery in Sydney.

■ Ore treatment/processing method/s:

Free milling and treated by conventional crush-grind-CIP processing to produce gold-silver doré

■ Annual average throughput rate:

560-570ktpa

■ Nameplate capacity of plant:

550ktpa

■ Crushing plant total capacity

110tph

■ Power

Ergon transmission, AGL Energy supply

■ Primary crushing/grinding plant/machinery

Jaw: Jaques 42x30

Secondary: 4 ¼ ft cone crushers

Tertiary: 4 ¼ ft cone crushers

■ Grinding plant equipment:

ML01: 4m x 5.9m Morgardshammer OFBM, 1400KW

ML02: 2.9 x 4.3 Morgardshammer OFBM, 450KW

HIG01: Outotec HIG500, 500kW

■ Grinding media:

40mm and 60mm high chrome grinding balls (ball mills)

3mm ceramic beads (HIG mill)

■ Screening plant/equipment:

Jaques Torrens double deck screen, top deck passing 24mm, bottom deck passing 10mm

■ Mineral liberation/recovery method:

Cyanide leach followed by CIP adsorption

■ Mineral/fuel processing/recovery plant/equip:

Denver 14m diameter pre-leach thickener, 3 Leach

Tanks ea 540m³, 6 Adsorption Tanks ea 155m³

■ Cyclone feed pumps:

Warman MCR 150

■ Chemical reagents used:

Sodium Cyanide, Hydrochloric acid, Sulphuric acid, Sodium Hydroxide - Orica; Hydrogen Peroxide - Solvay Interlox; Hydrated Lime - Uni Min

■ Refining plant/equipment:

Pressure Zadra Carbon Stripping Circuit, 3.5t capacity - Como Engineering; Electro-winning on stainless steel wool

■ Process control system:

Citect SCADA

■ Maintenance system:

Pronto

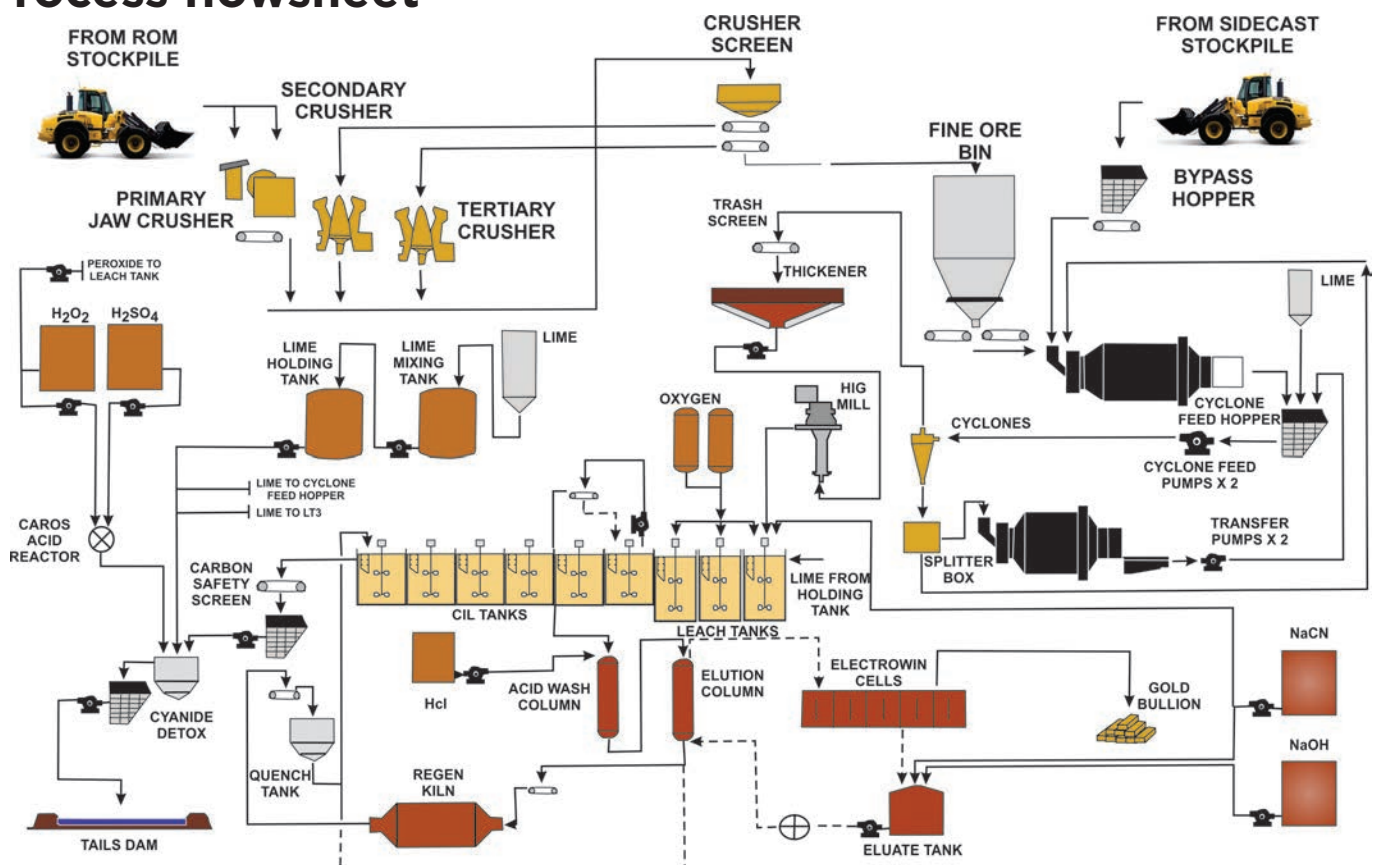
■ Production work roster:

4 crews of 4 operators plus supervisor, 12 hour shifts, working 8 on, 6 off Day Shift and 7 on, 7 off Night Shift

■ Maintenance work roster:

2 crews of 3 Technicians plus Supervisor, working 12 hour days, 8 on 6 off

Process flowsheet



Safety, health and wellness culture

Evolution strives to enable all work activities related to its operations to be carried out safely and with all practicable measures taken to remove or reduce risks to the health, safety and welfare of personnel, plant and equipment. Safety at Cracow continues to be a key focus for the team. In FY19 the TRIF increased from 12.2 to 13.3. Safety continues to be a major focus for site with attention to the dual priorities of fatality risk and recordable injury risk.

Safety

- RIF reduced from 35.8 to 17.2 (March 2020)
- Significant focus in FY20 on cognitive behaviour safety and our leaders

Environment

- Ongoing commitment to progressive rehabilitation

People Capability

- Strong focus on the development and empowerment of site leaders

Community

- High approval rating for social licence to operate from community stakeholders
- Good relationship with local government
- Partnering with local council on upgrade to Theodore aerodrome and expansion to Cracow caravan park
- Currently partnering with Fitzroy Basin Associate, Qld
- Biosecurity, landholders and local council in a succulent weed eradication program

TRIF: Total recordable injury frequency. The frequency of total recordable injuries per million hours worked. Results above are based on a 12 month moving average

Environment

We are committed to attaining an outstanding level of environmental performance in all our workplaces. Evolution incorporates environmental considerations into all areas of our business to effectively manage environmental impacts and risks. We developed a Sustainability Policy and set of Sustainability Standards that we expect our people and contractors to adhere to. We believe we have an obligation to not only achieve legislative compliance but to strive for best practice and to meet the expectations of the communities we operate within and are part of. We are focused on enhancing environmental stewardship through the implementation of our Environment Standards and Life of Mine Environmental Management Plans across all project sites. For further information please go to our website.

Community

Our Cracow operation sits within the communities of Cracow and Theodore and on the traditional lands of the Wulli Wulli People. Evolution is committed to building relationships with our community stakeholders based on trust, mutual respect and genuine partnership. We want the communities in which we operate to be better off overall for us having been there. Underpinning this is our desire to always leave a positive legacy. Evolution is an active participant in the community, and has recently partnered with QMEA to deliver STEM workshops at local schools. We have also participated in the recent Theodore River Festival, a community event which we have been proud to be involved with over several years.



Cracow Horse Sports and Team Penning Day

Evolution assisted Cracow Horse Sports and Cracow Community Centre to get up and running the event that had not been run for two years and was a much-needed boost for the community, bringing over 200 people to town. Competitors and spectators hailed the event a great success, enjoying various horse sports, an obstacle course and Team Penning competition.

Photo Credit: Nicky Poole



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