

FAST FACTS



LIDDELL OPEN CUT

GLENCORE

Liddell Open Cut

Liddell Open Cut is an established mine, approved to produce up to 8 million tonnes of ROM coal per annum. Semi-soft and thermal coal is exported through Port of Newcastle, with a small quantity of fine tailings reprocessed and trucked to local power stations.

Ownership

Liddell Open Cut is owned through a joint venture between Glencore (67.5%) and Mitsui Matsushima Australia Pty Limited (MMA) (32.5%).

Liddell Coal Operations Pty Ltd (Liddell Coal), a 100%-owned entity of Glencore, manages the operation on behalf of the joint venture.

Liddell Open Cut mine is located within the Hunter Coalfields at Ravensworth in the Upper Hunter Valley of New South Wales, approximately 25 kilometres northwest of Singleton, and 26 kilometres southeast of Muswellbrook.



Liddell 2019

Hectares rehabilitated

47

3.6 million tonnes
Saleable coal

People Employed

397

Spend on Goods & Supplies

\$172 million





Total area of
land managed
by Liddell

2483
hectares



Community

Liddell Open Cut is committed to ongoing open and honest communication with the local community and other stakeholders. We actively seek to engage and consult the community to provide information relating to the environmental, social and operational performance of the mine and enable the community to provide feedback.

Our community program includes opportunities for not-for-profit community organisations to seek donations, sponsorship and in-kind assistance for a range of environmental, community development and educational activities. We are proud to be a member of our local community.



Environmental Management Water Management Plan

- Erosion and Sediment Control Plan
- Surface water monitoring program
- Groundwater monitoring program.

Monthly environmental monitoring reports are assessed on a regular basis to ensure the operation maintains high levels of environmental performance.

The site's environmental monitoring results are regularly updated on the Liddell Open Cut website.

- 1923** Underground operations commenced.
- 1946** Open Cut operations commenced.
- 1950** Continuous operation begins.
- 2002** Liddell Coal received development consent from Planning NSW (now Department of Planning & Infrastructure) to continue operations within the colliery holding.
- 2007** In July, Liddell Open Cut was granted a modification to the development consent, allowing an increase in the maximum total for run of mine coal production, an increase in the mining footprint, establishment of new supplementary coal stockpile, and realignment of approved access roads.
- 2014** Modification approved to extend mining footprint with Development Consent Boundary to maximise coal resource recovery, extending approved operations till 2028.